



Machinery Specification

(#5332)

TYPE: 12 Block Wire Drawing Machine

MFG: MORGAN - KOCH

SIZE: Input 7.4 mm diameter – output 1. To 4. Mm stainless steel wire

AGE: 1996

MODEL: KGT 1250/3 + 800/8 + 1250/1

SPEED: 4000 to 6700 fpm (approximate)

COOLING: water cooled die and capstan

BLOCKS: #1-3 = 600mm dia., #4-11 = 450mm dia., #12 = 450mm or 600mm dia.

DIE HOLDER: block #1 = Paraloc P3, block #2-12 = Paraloc P2

DRIVES: blocks #1-3 worm gear reducer, blocks #4-12 “V” belt transmission

MOTORS: blocks #4-11 = 37kw 2900 rpm, block #12 = 55kw 2900 rpm (all 460/3/60 AC)

EQUIPMENT:

Siemens S5-115 PLC controls

Variable frequency drives

Tooling

Control pulpit

Water cooling tower and equipment

Spare parts, etc.

CONDITION: Very Good

AVAILABLE: immediate