



Machinery Specification

(#5333)

TYPE: Cut to Length Line with Slitter

SIZE: 60" wide x .080" x 60,000# coils

MFG: Sterling Automation

AGE: 1995

ELECTRICS: 550/3/60 AC

SHEET LENGTH: 12' long - 36" Ht. x 15,000# stack

COIL SIZE: 20" & 24" ID x 70" OD x 60,000#

TRAVEL: right to left

SPEED: 150 FPM (approximate)

EQUIPMENT:

COIL CAR: 60,000# hydraulic powered coil car- "L" type

UNCOILER: 60,000# expanding mandrel, hydraulic hold down arm

PEELER: Hydraulic powered peeler,

FLATENER: 11 roll with crop shear, hydraulic, 40 hp motor

LEVELER: Metform- precision leveler – age 1990 – PLC- .020" to .080"

SISSOR LIFT: 4' x 5' x 36" H. on rails

SLITTER: with pinch rolls, reducer, slitter head, 30hp motor

SHEAR: Hydraulic flying shear with 40hp motor

CONTROL: Pulpit station

TRANSFER: Powered belt type, 14' long, 3hp motor

SCRAP WINDERS: (2) Pro-Eco, hydraulic powered, 10hp motor

SISSOR LIFT: Pentalift, 15,000#, with load cell scale, motorized roller table

CONDITION: Good, still installed, inspect under power