



## Machinery Specification

(#5334)

**TYPE:** Slitting line, loop type, injector heads (3) with Banding & stacking line

**YEAR:** 1990s

**SIZE:** 60" x 8" x 60,000# entry & 40,000# exit

**COIL SIZE:** 20", 24" & 30" ID x 74" OD x 60,000# entry & 40,000# exit

**MFG:** Bradbury & SteelTech

**TRAVEL:** Right to left

**COIL CAR:** above-ground, "L" type, powered, 60,000# cap

**UNCOILER:** Expanding mandrel type, slide base, hold down arm, outboard support, brake

**ENTRY:** Powered peeling table, roller edge guides

**SHEAR:** hydraulic down cut, with feed rolls, scrap conveyor, 25hp hydraulic unit

**SLITTER:** 3 injector-heads on rails, 75 hp slitter drive, 8" diameter arbors, tooling

**SCRAPE WINDERS:** two motorized scrap winders

**TENSION STAND:** drag board, hydraulic powered cylinders

**RECOILER:** Expanding mandrel type, hyd. push off, 100 hp motor, 40,000# cap.

**TURNSTYLE:** Four arm, powered rotate & push off to upender and banding line

**EXIT COIL CAR:** above-ground "L" type, powered, 40,000#

**BANDING LINE:**

Hydraulic powered upender with roller table

Powered roller entry table 10' long

Banding table with four powered conical rolls

Samuel automatic bander

Automatic coil stacker with hydraulic lift and motorized roller conveyor

Pallet banding and weighting station with roller conveyor and welder

**SUBJECT TO USA MACHINERY CORPORATION TERMS AND CONDITIONS FORM 487**