



Machinery Specifications

(#1658A)

<u>TYPE</u>	COMPLETE REVERSING MILL UP-GRADE PACKAGE
<u>MFG.</u>	I squared S
<u>AGE</u>	2001 – New Never Used
<u>QUANTITY</u>	(2) coil cars,(1) uncoiler w/150hp drag generator, (1) 5 roll flattener, (2) tension reels w/300hp motors (1) 500hp mill drive motor,
<u>MATERIAL</u>	4” to17” wide, .020” to .300” stainless
<u>CAPACITY</u>	14,000 # coil weight
<u>COIL I.D.</u>	21.5” to 25” hydraulic expansion (tension reels)
<u>COIL O.D.</u>	60”
<u>SPEED</u>	0/400 and 800 FPM
<u>TENSION</u>	1,550# to 12,375#
<u>COIL CARS</u>	Two - “V” type design- hydraulic powered, in-ground type
<u>EQUIPMENT</u>	Hydraulic slide base Hydraulic hold down and powered roll arm Four segment mandrel powered expand Paper winders Coil stripper plates, hydraulic powered Coil peeler/stripper plate, hydraulic powered Entry tension board & roller side guides 5 Roll driven flattener with pinch rolls Strip carryover table - hydraulic
<u>CONDITION</u>	Like new – never used

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