



Machinery Specification

(#4215)

TYPE: Cut to Length Line with Two 6-Hi Precision Levelers

SIZE: 60" wide x .250" thick @ 65,000# psi & .180" @ 80,000# psi

MFG: Herr Voss

AGE: 1985

ELECTRICS: 480/3/60 AC

SHEET LENGTH: 3' to 20' long - 24" Ht. x 15000# stack

COIL SIZE: 20" to 24" ID x 72" OD x 40,000#

TRAVEL: right to left

SPEED: 150 FPM

EQUIPMENT:

COIL CAR: Inground powered coil car with coil skids

UNCOILER: Expanding mandrel, DC motor drag generator

PEELER: Hydraulic powered peeler, up/down & in/out

HEAVY LEVELER: 72" wide 3.5" diameter 6-Hi 17 roll Voss

LIGHT LEVELER: 66" wide 1.75" diameter, 6-Hi 19 roll Voss

SIDE GUIDES: Roller type, motorized adjustment

SHEAR: Mechanical, double rake, hydraulic adj, measuring rolls

STACKER: Auto drop, motorized sheet cart, 3 conveyors, roll type piler

TOTAL LENGTH: 136'

FEATURES:

motorize roll feed into shear

inspection table

paper roll feed

ink jet marking system

reject sheet piler

CONDITION: Good, PLC digital controls

SUBJECT TO USA MACHINERY CORPORATION TERMS AND CONDITIONS FORM 487