



Machinery Specification

(#1827)

<u>TYPE</u>	HYDRAULIC OPEN DIE FORGING PRESS
<u>MFG.</u>	Birdsboro
<u>AGE</u>	1950's
<u>DESIGN</u>	Down acting – water - hydraulic
<u>CAPACITY</u>	1500 Ton (3000 psi) upgraded to 2600 ton @ 5000 psi
<u>STROKE</u>	30"
<u>DAY LIGHT</u>	90"
<u>BED SIZE</u>	30" front to back X 44" left to right
<u>POST SIZE</u>	round column – 15.75" diameter
<u>MOTOR</u>	One 300 HP
<u>PUMP</u>	Worthington 120 gpm
<u>INTENSIFIER</u>	24" stroke – 24" x 18" diameter
<u>BOTTOM RAM</u>	115 Ton, 10" diameter, 30" stroke
<u>CONDITION</u>	Good

SUBJECT TO USA MACHINERY CORPORATION TERMS AND CONDITIONS FORM 487