



Machinery Specification

(#1125)

<u>TYPE</u>	2-HI Hot Rolling Mill
<u>SIZE</u>	28" diameter X 36" wide
<u>MFG.</u>	Bliss
<u>AGE</u>	New & rebuilt equipment 1996– NEVER USED IN PRODUCTION
<u>SPEED</u>	0/263/638 FPM approximate - infinitely variable
<u>ROLLING LOAD</u>	2,400,000 LBS.
<u>DRIVE MOTOR</u>	One rebuilt 1250 HP,125/300 RPM 600 V. DC motor
<u>SCREW DOWNS</u>	New -AGC – 21" diameter @ 3500 psi - hydraulic cylinders
<u>GEAR REDUCER</u>	Combination gear reducer/pinion 3.4:1 ratio
<u>ROLL BEARINGS</u>	New roller type
<u>CONTROLS</u>	New SCR drives – Allen Bradley
<u>POST SIZE</u>	Post size 26" X 32"
<u>CONDITION</u>	Excellent like new – spare rolls

SUBJECT TO USA MACHINERY CORPORATION TERMS AND CONDITIONS FORM 487