



Machinery Specification

(#4213)

MAKE: Stamco

YEAR: 1982

SIZE: 52" x 8" x 40,000#

STYLE: driven head loop type- Mill duty

COIL SIZE: 20" to 24" ID x 72" OD

GAUGE: .065" to .250" (previous use)

TRAVEL: right to left

SPEED: 300 FPM

ENTRY COIL CAR: in-ground type

ENTRY SHEAR: Hydraulic 15 HP

UNCOILER: 40,000# expanding mandrel, 20"-24" ID, hold down arm, 250 hp drag generator

ENTRY: Powered pinch rolls, flatener, roller side guides

SHEARS: entry and exit shears, hydraulic

SLITTER: Two drop in heads, 150hp drive, 8" diameter arbors

SCRAP CHOPPERS: Two with two 50hp motors, scrap conveyor, scrap car

LOOPING PIT: cascade rolls

TENSION STAND: roll type and drag type with Wichita air brakes

RECOILER: Expanding mandrel type , over arm separator, push off, 16" to 24" ID, 250hp

EXIT COIL CAR: in-ground type

CONTROL: digital slitter drive

CONDITION: Good - still installed

SUBJECT TO USA MACHINERY CORPORATION TERMS AND CONDITIONS FORM 487