



Machinery Specification

(#6023)

TYPE: Cut to Length Slear Line

SIZE: 72" wide x .021" to .075" x 40,000#

MFG: Welty Way

MODEL: 40-M-72

AGE: 1975

ELECTRICS: 480/3/60 AC

SHEET LENGTH: scissors table 12' L x 72" W

COIL SIZE: 20" to 24" ID x 72" OD x 40,000#

TRAVEL: Left to right

SPEED: 30 FPM approximate

EQUIPMENT:

COIL CAR: above ground, Hyd. Powered, "V" type coil car

UNCOILER: Expanding mandrel, overarm hold down roll, feed up drive, 64" OD

STRAIGHTENER: 6 roll, 3 over 3, x 5" diameter driven flattener,

SCRAP WINDERS: two scrap winders

FEEDER: Grip feeder, 72" stroke, hydraulic powered,

SHEAR: flying type, down cut air

SLITTER:

STACKER:

EXIT ROLL TABLE

CONDITION: Good, installed, can inspect running